



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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646.9701

Job Sheet 181529



Part No: 646.9701

Job Qty: 2 ea

Part Name: Cutter Sub Assembly



064767

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/31/18

Job Tracking No:

Due Date: 8/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEET 1-4 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/14/18	8/14/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 31 2018
110	Packaging	2 pcs	8/14/18	8/14/18	0.00	0.00	Packaging1-1		JUL 31 2018
120	Small Fab	2 pcs	8/14/18	8/14/18	0.00	0.06	Small Fab-1		
130	QC	2 pcs	8/14/18	8/14/18	0.00	0.00	QC5		
140	Packaging	2 pcs	8/14/18	8/14/18	0.00	0.00	Packaging3-1		
150	QC21-SA	2 Ea	8/14/18	8/14/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598:
Descriptions: exp. date:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9710	Body	2 Ea (1 ea)	90-Start up Operation	3027815
646.9711	Blade	4 Ea (2 ea)	90-Start up Operation	5050304
MS21042L08	Nut	12 Ea (6 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	12 Ea (6 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	24 Ea (12 ea)	90-Start up Operation	5044236-7

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9710	2	7	0
	646.9711	4	54	0
	MS21042L08	12	1,286	0
	MS27039-08-19	12	760	0
	NAS1149FN832P	24	840	0

Part Specifications

Specifications could not be found.



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Container No: S097916



Part: 646.9701

Job No: 181529

Serial No/Batch: S097916

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 07/31/18